

بِسْمِ اللَّهِ الرَّحْمَنِ الرَّحِيمِ



RAK GHANI

RAK Ghani Glass LLC

Ras Al Khaimah
United Arab Emirates





RAK GHANI

RAK GHANI GLASS UAE

VISIT AT GSK ARANDA SITE SPAIN





RAK GHANI

Introduction

- ❖ Project Started in 2008
- ❖ Production Started in 2009





RAK GHANI

Our Vision

With Focus On Honesty, Integrity And Self Determination, To Encourage Excellence In Performance And Most Of All To Put Our Trust In Allah, So That Eventually Through Our Efforts And Beliefs We Become The Leader Amongst Glass Manufacturers Globally.

Our Mission

To Create A Business Platform From Where We Can Implement Our Sound Ideology Which Maximizes The Interests Of All Stakeholders Including The Shareholders, Customers And Community At Large.



RAK GHANI

World Class Quality Products



Alpha Pharmaceutical Glass Containers

USP Type III and type II Conforming to USP & EU Standards



RAK GHANI

Our Site

- ❖ **65,774 Sq M Plot**
- ❖ **12,000 Sq M Covered Area**
- ❖ **6,000 Sq M Warehouse Space**
- ❖ **100 KM From Jabal Ali Sea Port**



The map illustrates the global distribution network of RAK GHANI. The central logo is surrounded by arrows pointing to the following countries:

- Netherlands
- Bulgaria
- Turkey
- Greece
- Cyprus
- Jordan
- Iraq
- Kuwait
- Pakistan
- South Korea
- Bangladesh
- Philippines
- Vietnam
- Malaysia
- Indonesia
- Australia
- Sri Lanka
- Oman
- Yemen
- Ethiopia
- Kenya
- Tanzania
- South Africa
- Ghana
- Senegal
- Algeria
- Morocco
- Tunisia
- Egypt
- Sudan
- Brazil
- India

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Global / Regional Approved Status



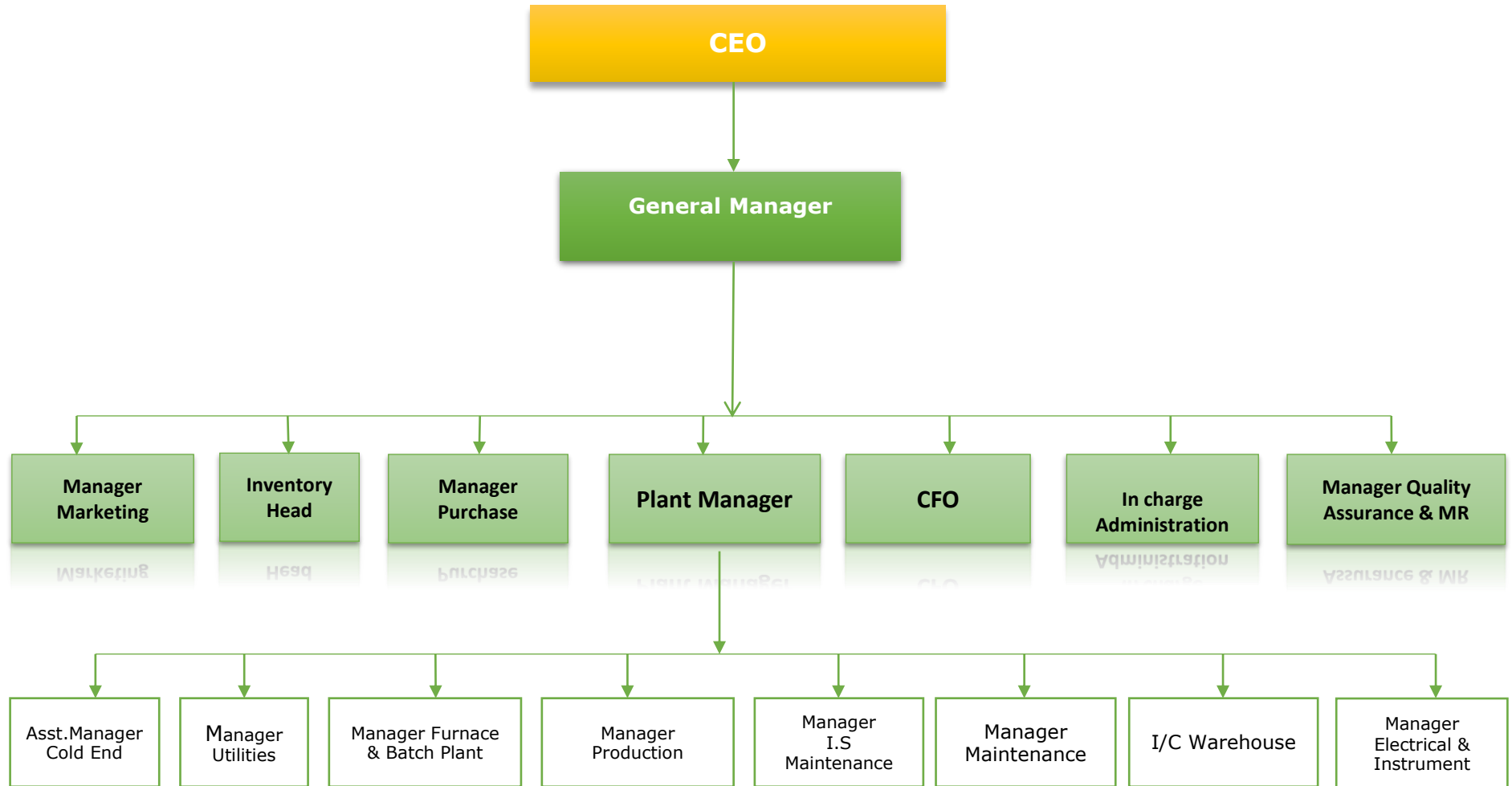
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RAK GHANI

Organizational Chart





RAK GHANI

Our Facilities

Batch Plant

- ❖ Engineering & Supply By ZIPPE (Germany)
- ❖ Ultra-modern Automated Equipment.
 - ❖ Precise Weighing And Mixing Of The Raw Materials.
- ❖ Password Protected Process Securities.
- ❖ Raw Materials From Quality Suppliers.



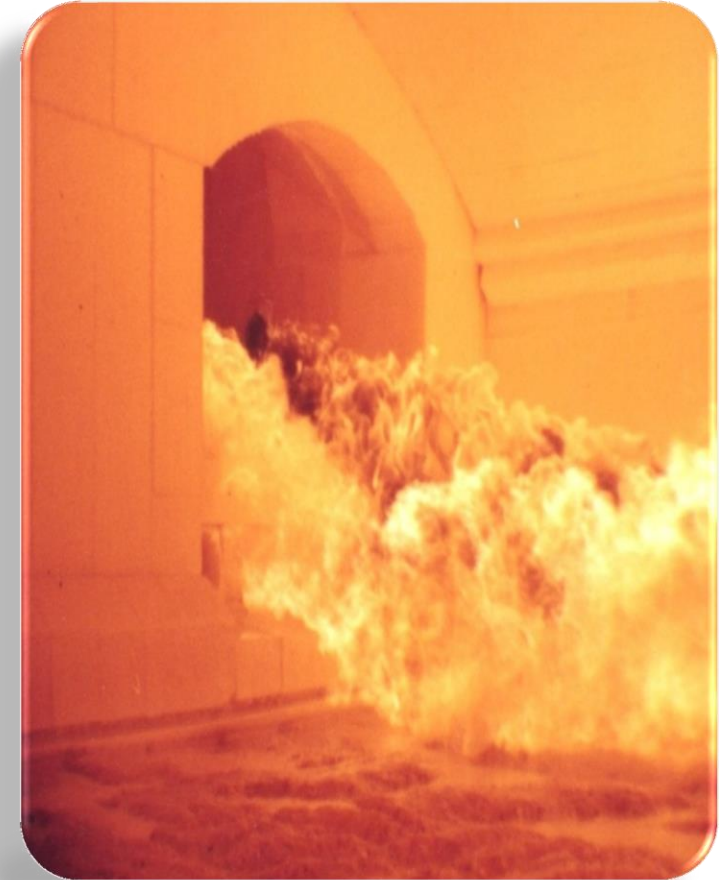


RAK GHANI

Our Facilities

Furnace

- ❖ Designed, Developed & Supplied By Horn Glass Industries (Germany)
- ❖ Capacity: 120 Metric Tons / Day
- ❖ Hi-Tech Control With Password Protection.
- ❖ Low-NOx Burner Technology
- ❖ Inbuilt Arrangements For Capacity Enhancement





RAK GHANI

Our Facilities

Forming Machines

- ❖ Computerized Control Machines By Emhart Glass (Switzerland)
- ❖ 10 SECTION, TRIPPLE GOB, 450 Bottles / Minute.
- ❖ 10 ml To 300 ml Capability (Pharma Bottle)
- ❖ NNPB and BB Technology With Vacuum Application
- ❖ Computerized Control Ware Transfer By Sheppee International (UK)



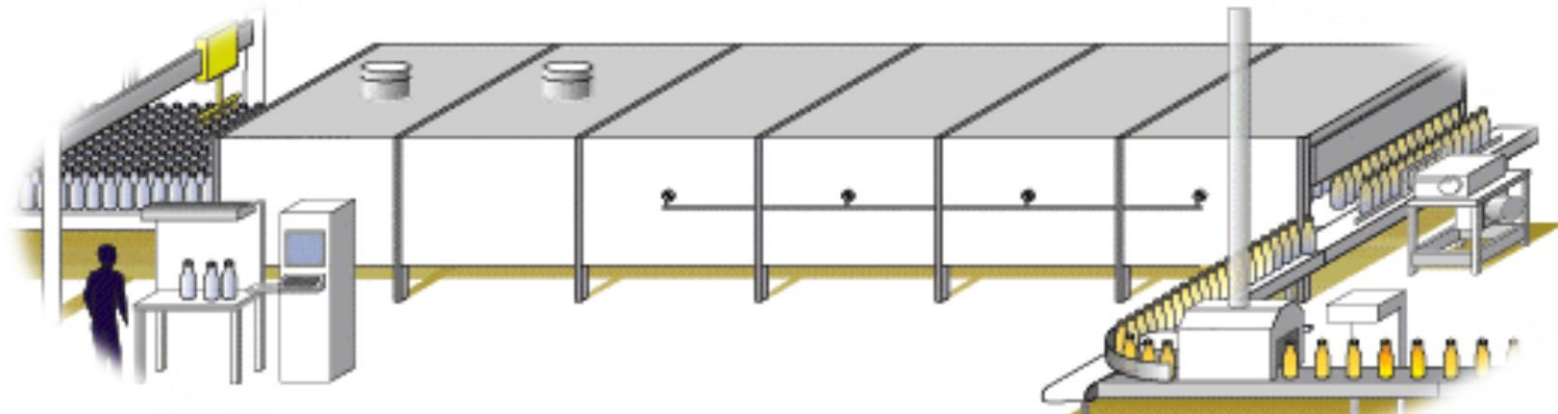


RAK GHANI

Our Facilities

Annealing & Coating

- ❖ Annealing Lehrs By Antonini S.R.L (Italy)
- ❖ Maximum Uniformity And Stability Temperature-wise.
- ❖ Completely Automated Control
- ❖ Hot End & Cold End Coating



Our Facilities

Automatic Inspection System

- ❖ **Emhart Veritas Machines**
 - ❖ Advanced, Secured And Fully Automated Online Inspection Systems.
- ❖ **Veritas iC with 6 Cameras for Vision Inspection**
 - ❖ Sidewall Defects
 - ❖ Opaque, Transparent, Stress.
 - ❖ Dimensional Defects



Our Facilities

Automatic Inspection System

- ❖ Veritas iB for Base & Sealing Surface Inspection
 - ❖ Sealing Surface Inspection
 - ❖ Base Inspection
 - ❖ Vision Plug Gauge
 - ❖ Vision MNR



Our Facilities

Automatic Inspection System

- ❖ Veritas iM for Mechanical Inspection
 - ❖ Mechanical Min/Max Plug & ring gauging
 - ❖ Modulated light check detection
 - ❖ Mechanical dip/saddle/height gauging
 - ❖ Mould Number (dot codes) Reading





Our Facilities

Automatic Inspection System

Applied Vision Multiview Cyclops (U.S.A)

- ❖ Advanced & fully automated Sealing surface inspection system
- ❖ Multiview cyclops with Camera based Inspection;
 - ❖ Line Over
 - ❖ Chip Finish
 - ❖ Unfilled Finish
 - ❖ Over press
 - ❖ Non-Round Finish





RAK GHANI

Class 100,000 Clean Room

- ❖ Entire Inspection And Shrink Packing In CLASS 100,000 CLEAN ROOM Validated And Certified To ISO 14644-1/Class 8.
- ❖ The Only Plant In **Mena Region** To Have This Facility.
- ❖ Final Random Sampling & Inspection, Prior To Shrink Packing, As Per Military Standard 105E / ISO 2859-1.

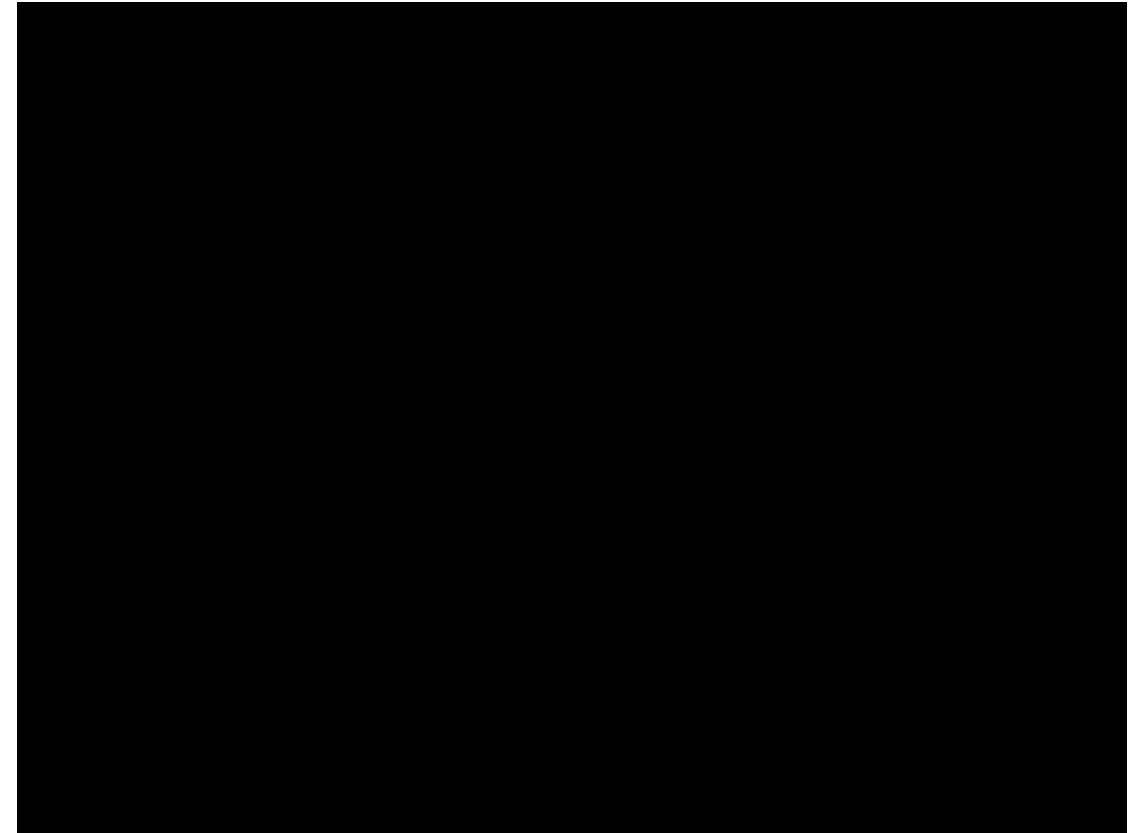




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Packaging & Logistics

- ❖ Automatic Untouched LDPE Film Wrapping And Shrink Pack.
- ❖ IPPC Standard Monogram Pallets.
- ❖ Plastic Packaging Materials From Quality Suppliers.
- ❖ Flexible Packaging – Half Height Or Full Height Pallets As Per The Customers Needs.
- ❖ Contracts With Large Freight Forwarders For Expeditious Dispatch Of Product.





RAK GHANI

QUALITY ASSURANCE

- ❖ **Product Release Only After Independent QA Sampling And Inspection
As Per The Military Standard 105E / ISO 2859-1.**
- ❖ **Rigorous Inspections From Raw Materials To Process Control With
Focus On Minimization Of Faults At Source.**
- ❖ **Quality Management System Certification That Are Implemented And
Being Maintained.**
 - ❖ ISO 9001:2015
 - ❖ ISO 15378:2017
 - ❖ ISO 14644-1/Class 100,000/ ISO Class 8.
 - ❖ ISO 14001:2015



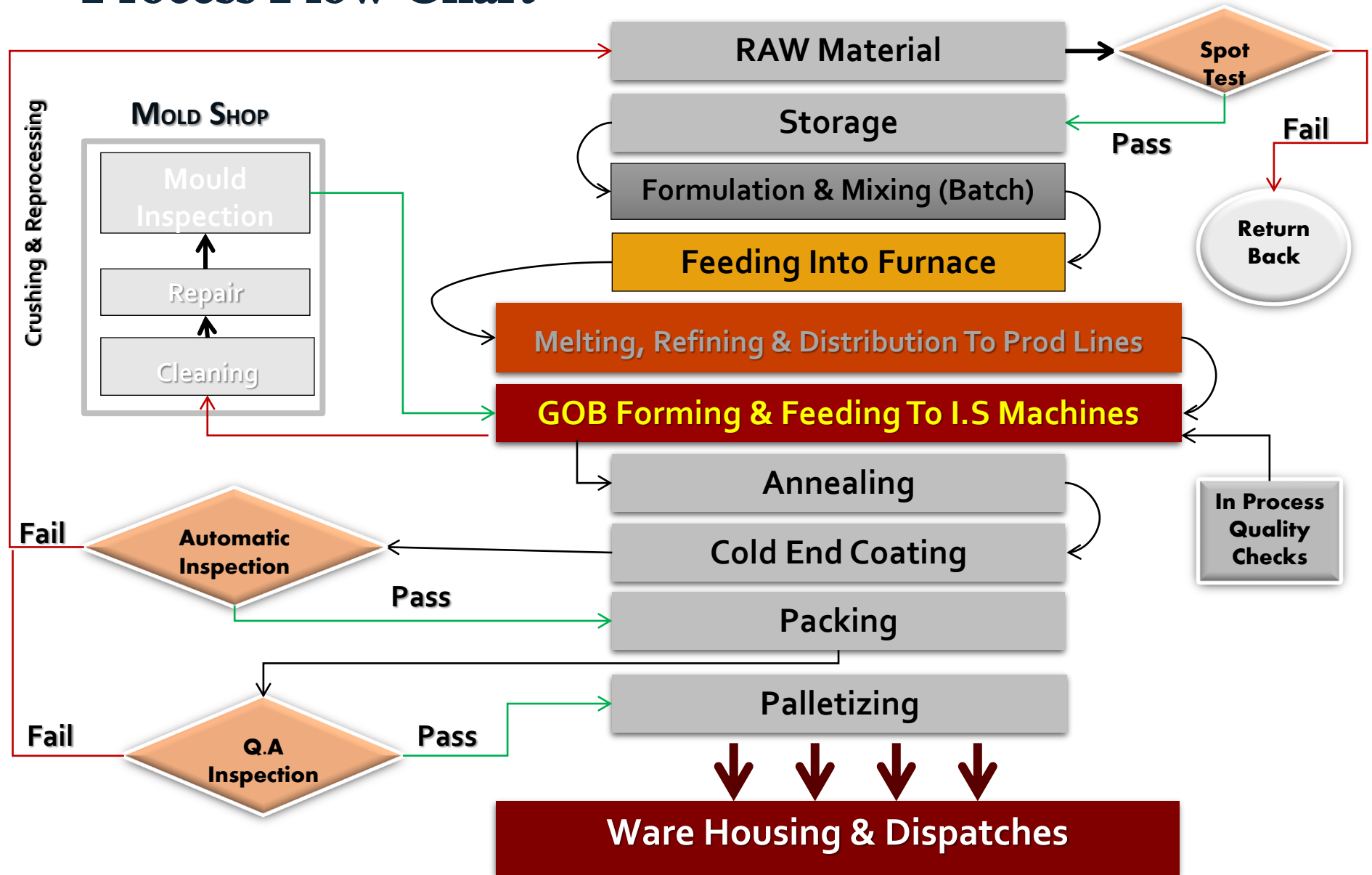
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State Of The Art Glass Laboratory

- ❖ Hot End Coating Measurement System
- ❖ MTB - Magnetic Bottle Tester
- ❖ Hand Held Thickness Gun
- ❖ Muffle Furnace
- ❖ Wise Auto Clave



Process Flow Chart





Preferred Supplier

UNI LAB Preferred Certified Supplier 2021-2022.



Events and Participations

➤ CPHI Worldwide (Madrid –Spain 2018)



Events and Participations

➤ Pharma-tech Russia - 2018



Events and Participations

➤ CPHI Abu-Dhabi - 2019



Events and Participations

➤ CPHI Abu-Dhabi - 2019



Events and Participations

➤ CPHI Thailand - 2019



Events and Participations

➤ CPHI Thailand - 2019



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Global Events and Participations

➤ CPHI Frankfurt – Germany - 2022



Global Events and Participations

➤ CPHI Frankfurt – Germany - 2022





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Thank You